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Plasma-assisted dry reforming of methane over Mo_2C -Ni/Al $_2O_3$ catalysts: Effects of β -Mo $_2C$ promoter

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ABSTRACT

Non-thermal plasma (NTP) coupled with catalysis provides a way to enable the dry reforming of methane (DRM) reaction to occur at low temperatures. While assistance of NTP brings the negative issue of coke deposition due to the faster rate of CH_4 dissociation induced by NTP. Herein, β -Mo₂C was employed as an effective component to activate CO_2 and collaborated with Ni/γ -Al₂O₃ for the plasma-assisted DRM reaction. Addition of β -Mo₂C facilitated the charge deposition, and Ni nanoparticles were found to re-disperse over the β -Mo₂C surface due to the strong interaction between Ni and β -Mo₂C. Benefiting from the new active interface of Ni-Mo₂C, the mechanically mixed Mo₂C-Ni/Al₂O₃ catalyst exhibited much better activity and stability as compared with the undoped Ni/Al₂O₃ catalyst. The present study reveals the crucial roles of β -Mo₂C additives, providing practical solutions to depress carbon deposition, and thereby enhance the catalytic stability in plasma-assisted DRM reaction

1. Introduction

Methane (CH₄) and carbon dioxide (CO₂) are two of the main abundant greenhouse gases, and extensive emission of them has the key contributions in global warming. Utilization of the two abundant greenhouse gases (CH₄ and CO₂) by dry reforming of methane (DRM) offers a valuable environmental and economic route of converting greenhouse gases to producing syngas (Eq. (1)), which is further used to synthesize oxygenated fuels and long chain hydrocarbons via Fischer-Tropsch synthesis [1,2].

From thermodynamics point of view, dry reforming of methane is an endothermic reaction, and it operates at high temperatures (typically above 700 °C) to obtain considerable conversions of CH_4 and CO_2 . Among the catalysts being employed for the DRM reaction, Ni-based catalysts are the most promising ones. While they suffer from sintering and coke deposition at high operating temperatures [3,4]. Strategies such as adding a second metal to form alloys, promoting the basicity of supports to enhance CO_2 adsorption and constructing a core-shell structure to restrict the sintering of Ni particles [5,6] have been widely investigated and made some progress.

$$CH_4 + CO_2 \rightarrow 2CO + 2H_2 \quad \Delta H_{298K}^{\theta} = +247 \quad kJ/mol$$
 (1)

Alternatively, non-thermal plasma (NTP) represents an efficient

supplementary to thermal catalysis to low down the reaction temperatures and especially enable a thermodynamic-limited reaction to occur with fast reaction rate at low temperatures. The typical electron energy (1–10 eV) generated in dielectric barrier discharge (DBD), which is effective to break C–H bond (4.5 eV) and C=O bond (5.5 eV), coupling of DBD with catalysis therefore provides a promising solution to DRM reaction to achieve high reaction rates and selectivity to C_2 products at lower temperatures [7]. In this connection, the sintering of Ni nanoparticles (NPs) at high operating temperatures should be relieved in NTP-assisted catalysis conditions.

Various catalysts have been investigated for the plasma-assisted DRM reaction to improve the conversion of reactants and the selectivity of main products. Among these catalysts, Ni as active metal and Al_2O_3 as support are the most commonly studied [8–12]. Tu et al. investigated the effect of different supports (Al_2O_3 , MgO, SiO₂, TiO₂) in plasma-catalytic DRM reaction. The results revealed that the highest CH₄ conversion (44.1%) & CO₂ conversion (26.2%) and the lowest surface carbon deposition of 3.8% obtained with Ni/Al₂O₃ catalyst, which was due to higher Ni dispersion and stronger basic sites of Al_2O_3 [13]. Additionally, some specially designed Ni-based catalysts modified by promoters of K, Mg or Ce have shown some specific properties in the plasma-catalytic DRM reaction. For example, compared to un-promoted Ni/Al₂O₃ catalyst, adding K as a promoter increased the conversion of

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reactants as well as the selectivity of H_2 , CO and the energy efficiency of the plasma process [14].

It is noted that the conversions of CO_2 are generally higher than that of CH_4 in catalysis-only conditions due to the side reaction of RWGS coupled with DRM [15–17]. While CH_4 conversions are found to be higher than CO_2 conversions in plasma-assisted DRM reactions, especially at low temperatures. Such discrepancy was caused by the introduction of plasma which facilitated the direct CH_4 dissociation [7,13,14, 18,19]. The sluggish of CO_2 activation rate in plasma-assisted DRM reaction indicates that design a catalyst with accelerated rate of CO_2 activation is crucial to establish a matched rates of CH_4 and CO_2 conversion and thereby to establish a stable catalytic cycle for DRM.

Herein, as inspired by the superior ability of β-Mo₂C for CO₂ activation due to its unique surface properties of being an electron donor [20,21], it was employed as an effective component to activate CO₂ and collaborated with Ni/γ-Al₂O₃ for the plasma-assisted DRM reaction. By constructing such a bifunctional catalyst to regulate the CH₄ and CO₂ activation rates, a Mo₂C-Ni/Al₂O₃ catalyst possessing super activity and stability for the DRM reaction was obtained. Addition of β-Mo₂C facilitated the charge deposition on the catalyst and a higher local electric field was formed as evidenced by the higher discharge power over Mo₂C-Ni/Al₂O₃ than Ni/Al₂O₃ by using the same input power. Most significantly, Ni NPs were found to re-disperse over the β-Mo₂C surface due to the strong interaction between Ni and β-Mo₂C, resulting in formation of new active interface of Ni-Mo₂C with better Ni dispersion. Benefiting from both CO₂ dissociation catalyzed by β-Mo₂C to reduce the carbon deposition and the better Ni dispersion to active CH4, the Mo₂C-Ni/Al₂O₃ catalyst exhibited much better activity and improved stability as compared with the undoped Ni/Al₂O₃ catalyst. The present study reveals the crucial roles of β-Mo₂C additives in the plasma-assisted catalysis of DRM reaction in terms of affecting the discharge mode, re-dispersing of Ni NPs and facilitating the CO2 activation, providing practical solutions to improve the activity, stability as well as energy efficiency in coupled plasma and catalysis DRM reaction.

2. Experimental section

2.1. Catalyst preparation

The NiO/ γ -Al $_2$ O $_3$ catalyst was prepared via incipient wetness impregnation (IWI) method. In detail, γ -Al $_2$ O $_3$ support was incipiently impregnated with an aqueous solution of Ni(NO $_3$) $_2$ -6H $_2$ O (Sinopharm Chemical Reagent Co., Ltd) and then aged at room temperature for 24 h. After drying at 110 °C overnight in oven, the impregnated precursor was calcined at 500 °C for 4 h. The acquired catalyst was denoted as NiO/Al.

The $\beta\text{-Mo}_2\text{C}$ sample was prepared using a two-step temperature-programmed processes [22,23]: MoO_3 particles were loaded in a quartz tube and carbonized in 20 vol% CH₄/H₂ mixture (150 mL/min), firstly, the temperature was increased from room temperature to 300 °C with a heating rate of 5 °C/min, subsequently from 300 °C ramped to 700 °C with a heating rate of 1 °C/min, and kept at 700 °C for 2 h. After cooling down to ambient temperature, the obtained sample was passivated by exposing to 1 vol% O₂/Ar (30 mL/min) for 12 h.

 $Mo_2C\textsc{-NiO/Al}_2O_3$ catalysts with different Ni/Mo molar ratios (2/1, 1/2, 1/5) were prepared via a mechanical mixing method. Briefly, a certain amount of $\beta\textsc{-Mo}_2C$ sample was deeply physically mixed with NiO/Al $_2O_3$ powder in an agate mortar for 60 min. The mixed catalysts details are listed in Table S1, and the synthesized samples are expressed as Mo $_2C\textsc{-NiO/Al-x}$, where x represents the Ni/Mo molar ratio, namely 2, 1/2, 1/5.

Before reaction, the Mo₂C-NiO/Al₂O₃-x catalyst was pretreated in 15 vol% CH₄/H₂ mixture at 500 °C for 1 h, and the NiO/Al₂O₃ catalyst was pretreated in H₂ at 500 °C for 1 h, which was denoted as Mo₂C-Ni/Al-x and Ni/Al, respectively.

2.2. Catalyst characterization

X-ray diffraction (XRD) patterns of the catalysts were obtained on an XRD-6000 (Shimadzu, Kyoto, Japan) with Cu K_{α} radiation source ($\lambda=0.1542$ nm), and operated at 30 kV and 30 mA. The step-scans were taken over 2θ range of $20\text{--}80^{\circ}$ at a scanning rate of $10^{\circ}/\text{min}.$ Crystallographic information was obtained comparing XRD patterns to the Joint Committee on Powder Diffraction Standards (JCPDS).

BET surface area analysis of the catalysts was measured at $-196\,^{\circ}\text{C}$ of liquid N_2 temperature with an Autosorb-IQ-C sorption analyzer via Brunauer-Emmet-Teller (BJH) method.

The actual Ni and Mo contents of as-prepared catalysts were determined by inductively coupled plasma optical emission spectrometry (ICP-OMS) on ICP-Optical Emission spectrometer (Model 2000, PerkinElmer).

X-ray photoelectron spectroscopy (XPS) experiments were performed on a spectrometer (ESCALAB 250XI, Thermo VG, America) using Al $\rm K_{\alpha}$ source (1486.6 eV) run at 15 kV and 10 mA. The binding energy values of Ni and Mo species were corrected by the C 1 s peak centered at 284.6 eV.

Transmission Electron Microscope (TEM) images of the catalysts were recorded on a Tecnai G2 F30 S-Twin system (Thermo Scientific, America) operated at the acceleration voltage of 300 keV. The sample was dispersed in absolute ethanol for 30 min under ultra-sonication condition and then dropped on a copper grid prior to measurement.

Carbon dioxide temperature-programmed surface reaction (CO₂-TPSR) was performed by a mass spectrometer (OmnistarTM Pfeiffer Vacuum, Germany). Typically, the catalysts were pretreated at 500 °C for 1 h in H₂ (or CH₄/H₂) flow and then cooled down to 50 °C. The 10 vol% CO₂/Ar with a total flow of 100 mL/min was fed to the reactor before the catalysts were heated from 50 °C to 900 °C and kept at 900 °C for 10 min. The signal intensities of CO₂ (m/z=44) and CO (m/z=28) were recorded.

Oxygen temperature-programmed oxidation (O_2 -TPO) tests were performed using an infrared absorption spectrometer (SICK-MAIHAK-S710, Germany). The spent catalysts (0.025 g) were heated from 50 °C to 800 °C in flowing 5 vol% O_2 /Ar at a linear heating rate of 10 °C/min. The concentrations of CO_2 and CO were directly measured online in the oxidation process.

Raman spectroscopy analysis was performed using DXR Microscope (Thermo Fisher, the United States) equipped with a 532 nm laser excitation. The Raman spectra were acquired in the range of $1000-3500~{\rm cm}^{-1}$ and a resolution of $2~{\rm cm}^{-1}$ to verify the coke deposition styles of the spent catalysts.

2.3. Catalytic performance evaluations

2.3.1. Experimental setup

The schematic diagram of plasma-assisted reforming system is shown in Fig. 1. The experiments were performed in a fixed-bed DBD reactor [22]. In brief, a quartz tube with a wall thickness of 1 mm and an outer diameter of 16 mm was served as dielectric layer. A grounded stainless-steel mesh was used as the outer electrode, which wrapped around the external surface of quartz tube. A stainless-steel rod with a diameter of 9 mm fixed at the axis of tube, which was acted as the inner electrode to connect with a high voltage AC power supply. The discharge length of this system was 10 mm, and the discharge gap between the two electrodes was 2.5 mm. A high voltage probe connected to the inner electrode measured the applied voltage in discharge process. The outer electrode was connected to an external capacitor (C_{ext} = 3.3 nF) aiming to measure the total charge transferred in the discharge process. Both electrical signals produced on electrodes were recorded via a digital oscilloscope (Tektronix, TBS 2000 SERIES). The discharge power of DBD plasma was measured by the area calculation of the Lissajous figure. The current signals were determined with a digital oscilloscope through a standard resistance (51.2 Ω). A K-type thermocouple with quartz-sealed

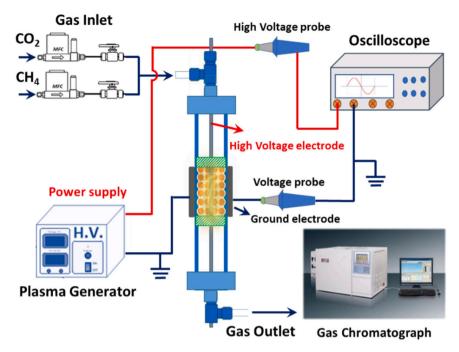


Fig. 1. Schematic diagram of the DBD plasma-catalytic reactor.

was fixed on outer electrode contacted with the catalytic bed to measure the variable temperatures of discharge zone in the reactor.

2.3.2. Pulse and stability performance tests in DBD-only without catalysts Diluted CH_4 (1600 ppm CH_4 in Ar atmosphere) was fed into pure DBD plasma reactor (inner dimeter of 8 mm, outer dimeter of 10 mm) at different input powers (24 W, 34 W, 46 W) without any extra-thermal input. In the discharge process, the real-time concentration of CH_4 in the products was monitored and recorded simultaneously using an infrared absorption spectrometer (SICK-MAIHAK-S710, Germany). Similarly, dilute CO_2 (1900 ppm CO_2 in Ar atmosphere) was flowed into the reactor with DBD discharge, and the concentration of CO_2 in the products was measured online using the same spectrometer.

Stability test was performed under DBD-only condition. 0.20 g quartz sands were packed into the reactor, and then flowed a CH₄/CO₂/Ar mixing feed gas (volume ratio of 1/1/2, total flow rate of 62 mL/min). Then, the input power was adjusted to 45 W and generated plasma in discharge gap. Products were analyzed using a gas chromatograph (Model GC 7900, Tianmei, China) equipped with a thermal conductivity detector (TCD) and flame ionization detector (FID).

2.3.3. Plasma-catalytic performance evaluation

The plasma-catalytic DRM under different input powers (58.0 W, 74.0 W, 87.0 W, 107 W, 124 W, 132 W) without any extra-thermal input was performed in the fixed-bed reactor (inner dimeter of 14 mm, outer diameter of 16 mm). 0.12 g Mo₂C-NiO/Al-2 catalyst with 0.78 g of quartz sands was packed in the reactor. The Mo₂C-NiO/Al-2 catalyst was pretreated in 15 vol% CH_4/H_2 mixture (100 mL/min) at 500 °C for 1 h. After the temperature cooled down to room temperature, a flow of $CH_4/CO_2/Ar$ (volume ratio: 1/1/8, 100 mL/min) was introduced into the reactor, corresponding to a weight hourly space velocity (WHSV) of 50,000 mL/g/h, and then increased the input power to generate the plasma in discharge gap without any extra-thermal input. In this test, the effluent gases from the outlet were analyzed by an online gas chromatograph (Model GC 7900, Tianmei, China) equipped with thermal conductivity detector (TCD) and flame ionization detector (FID).

In order to determine the optimal Ni/Mo molar ratio, the activity tests were performed over several Mo₂C-NiO/Al catalysts in DRM under

plasma-catalysis condition. 0.12 g of catalyst mixed with quartz sands was loaded into the reactor, and then activated at 500 $^{\circ}\text{C}$ for 1 h under a 15 vol% CH_4/H_2 stream (100 mL/min). After cooling down to room temperature, the feed gas (CH₄/CO₂/Ar with 1/1/8 ratio, 100 mL/min) was introduced at a WHSV of 50,000 mL/g/h, and the input power was performed at ca. 126 W. The effluent gases were measured online with the gas chromatograph.

The stability performances of different catalysts were evaluated by the fixed bed reactor in the plasma-assisted DRM reaction. In a typical procedure, 0.12 g of catalyst (40-60 mesh) mixed with 0.78 g of quartz sands (40-60 mesh) was placed between quartz wool plugs to form a 10 mm high catalyst bed in the tube. Prior to the experiment, the Mo₂C-NiO/Al catalyst was pretreated in 15 vol% CH₄/H₂ mixture (100 mL/ min) at 500 °C for 1 h, while NiO/Al catalyst was pretreated in H₂ flow (100 mL/min) at 500 °C for 1 h. Following the pretreatment and then cooling down to room temperature, the catalysts were purged with a flow of CH₄/CO₂/Ar (volume ratio: 1/1/8, 100 mL/min), corresponding to a WHSV of 50,000 mL/g/h, and the input voltage was increased up to ca. 112 W. In this test, the conversion data were collected under steadystate condition. The blank experiment was conducted with fully packing quartz sands to explore the effect of quartz sands. 0.90 g quartz sands were pretreated in Ar at 400 °C for 0.5 h and other reaction conditions were the same as that of catalysts. The effluent gases were measured online with the gas chromatograph.

Conversions of CH_4 and CO_2 , selectivity of products (CO, C_2 , C_3 , H_2), H_2 /CO ratio, carbon balance, discharge power (W) and energy efficiency (mmol/kJ) in the plasma-assisted DRM calculated according to the following equations:

$$X_{\text{CH}_4}(\%) = \frac{F_{\text{CH}_4,\text{in}} - F_{\text{CH}_4,\text{out}}}{F_{\text{CH}_4,\text{in}}} \times 100\%$$
 (2)

$$X_{\rm CO_2}(\%) = \frac{F_{\rm CO_2,in} - F_{\rm CO_2,out}}{F_{\rm CO_2,in}} \times 100\%$$
 (3)

$$S_{\rm CO}(\%) = \frac{F_{\rm CO,out}}{(F_{\rm CH_4,in} - F_{\rm CH_4,out}) + (F_{\rm CO_2,in} - F_{\rm CO_2,out})} \times 100\%$$
 (4)

$$S_{\rm C2}(\%) = \frac{2(F_{\rm C_2H_4,out} + F_{\rm C_2H_6,out})}{(F_{\rm CH_4,in} - F_{\rm CH_4,out}) + (F_{\rm CO_2,in} - F_{\rm CO_2,out})} \times 100\%$$
 (5)

$$S_{\rm C3}(\%) = \frac{3(F_{\rm C_3H_6,out} + F_{\rm C_3H_8,out})}{(F_{\rm CH_4,im} - F_{\rm CH_4,out}) + (F_{\rm CO_2,in} - F_{\rm CO_2,out})} \times 100\%$$
 (6)

$$S_{\rm H_2}(\%) = \frac{F_{\rm H_2,out}}{2(F_{\rm CH_4,in} - F_{\rm CH_4,out})} \times 100\%$$
 (7)

$$H_2/CO = \frac{F_{H_2,out}}{F_{CO,out}} \times 100\%$$
 (8)

$$\begin{split} C_{\text{balance}}(\%) \; &= \frac{F_{\text{CO,out}} + 2 \big(F_{\text{C}_2\text{H}_4,\text{out}} + F_{\text{C}_2\text{H}_6,\text{out}} \big) + 3 \big(F_{\text{C}_3\text{H}_6,\text{out}} + F_{\text{C}_3\text{H}_8,\text{out}} \big)}{\big(F_{\text{CH}_4,\text{in}} - F_{\text{CH}_4,\text{out}} \big) + \big(F_{\text{CO}_2,\text{in}} - F_{\text{CO}_2,\text{out}} \big)} \\ &\times 100\% \end{split}$$

$$P_{\text{discharge}} = f \int_0^{\mathsf{T}} u \mathrm{d}Q \tag{10}$$

$$E = \frac{n_{\text{CH4,converted}} + n_{\text{CO2,converted}}}{P_{\text{discharge}}}$$
(11)

 $F_{\rm in}$ and $F_{\rm out}$ refer to the reaction gas flow rate of inlet and outlet, respectively; f refers to frequency of discharge; Q refers to charge of discharge; u refers to the applied voltage; n $_{\rm CH4,converted}$ and n $_{\rm CO2,converted}$ refer to moles of converted CH₄ and CO₂, respectively.

3. Results and discussion

3.1. Characterization of the catalysts

Fig. 2A showed the XRD patterns of the pre-reduced $\beta\text{-Mo}_2\text{C}$, Ni/Al and Mo $_2\text{C}\text{-Ni/Al-2}$ samples. The diffraction peaks of Ni/Al catalyst consisted of Al $_2\text{O}_3$ (JCPDS No. 75–0921), Ni 0 (JCPDS No. 04–0850) and NiAl $_2\text{O}_4$ (JCPDS No. 10–0339) phases. For the reduced Mo $_2\text{C}\text{-Ni/Al-2}$ catalyst, there were diffractions due to $\beta\text{-Mo}_2\text{C}$ (JCPDS No. 65–8766) and Al $_2\text{O}_3$ (JCPDS No. 75–0921) observed. The diffractions of Ni species (Ni 0 and NiAl $_2\text{O}_4$) were difficult to detect due to the overlapped peaks of Ni, $\beta\text{-Mo}_2\text{C}$ and NiAl $_2\text{O}_4$ species at ca. 37–44°. It is noteworthy that there was an obvious diffraction peak (2θ = 43.29°) of NiO phase (JCPDS No. 65–6920) over the untreated Mo $_2\text{C}\text{-NiO/Al-2}$ catalyst (Fig. 2B). Table 1 showed the BET surface areas and contents of Ni and Mo over Ni/Al and Mo $_2\text{C}\text{-Ni/Al-2}$ catalysts. The Ni/Al and Mo $_2\text{C}\text{-Ni/Al-2}$ catalysts had similar specific surface area, both higher than 170 m $^2/g$ (γ-Al $_2\text{O}_3$ support had surface area of 258 m $^2/g$). The Ni loadings of Ni/Al and Mo $_2\text{C}\text{-Ni/Al}$ – 2 catalysts were 6.8% and 6.6%, respectively.

TEM images of the reduced Mo_2C -Ni/Al-2 and Ni/Al catalysts were displayed in Fig. 3. As shown in Fig. 3A-B, the Ni/Al catalyst had a rod-like structure and distinct Ni aggregated particles were observed with an

 $\label{table 1} Textural properties and compositions of the reduced Ni/Al and Mo_2C-Ni/Al-2 catalysts.$

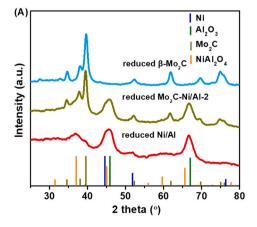
Catalysts	$S_{BET} (m^2/g)^a$	Ni size (nm) ^b	Compositions (wt%) ^c	
			Ni	Мо
γ-Al ₂ O ₃	258	-	-	_
Ni/Al	171	8.2	6.8	_
Mo ₂ C-Ni/Al-2	185	5.3	6.6	5.8

- ^a Surface area was determined from N₂ adsorption-desorption isotherms:
- ^b Mean size of Ni particles was measured by TEM images;
- ^c The content of Ni and Mo was measured by ICP-AES results.

average size of ca. 8.2 nm. In comparison, the rod-like morphology belonging to γ -Al₂O₃ support was not clearly shown over Mo₂C-Ni/Al-2 catalyst (Fig. 3C), indicating that γ -Al₂O₃ surface might be covered by the mixed β -Mo₂C. While some dark and round Ni particles can be still detected, being well dispersed with an average particle size of ca. 5.3 nm. STEM-EDX of the selected area confirmed that Ni and Mo species homogeneously distributed on the catalyst (Fig. 3F and G), and the Mo element was observed from the EDX analysis coexisted with Ni (Fig. 3I). Based on the above results and previous understanding on the strong interaction of additive metal with α -MoC substrate [23,24], it is suggested that the Ni-Mo₂C interface was formed during the pretreatment and a re-dispersion of Ni induced by the strong interaction with β -Mo₂C occurred over this mechanically mixed Mo₂C-Ni/Al-2 catalyst with a better Ni dispersion being achieved [25].

XPS analysis further confirmed the strong interaction between Ni and $\beta\text{-Mo}_2\text{C}$, and the results were shown in Fig. 4. For the reduced Ni/Al catalyst, the Ni 2p spectra can be deconvoluted into three pairs, corresponding to the typical binding energies of three Ni species: Ni 0 (Ni 2p $_3$ / $_2$ peak centered at 852.6 eV), Ni $^{2+}$ of NiO in octahedral coordination sites (Ni 2p $_3$ / $_2$ peak centered at 855.4 eV) and NiAl $_2\text{O}_4$ phase in tetrahedral coordination sites (Ni 2p $_3$ / $_2$ peak centered at 856.3 eV), respectively [26,27]. It is worthy to note that NiAl $_2\text{O}_4$ species accounts for a larger proportion in Ni/Al catalyst, ca. 47% (Table 2). By comparison, in the case of the reduced Mo $_2\text{C-Ni/Al-2}$ catalyst, the prevalent Ni species are Ni $_3\text{C}$ (Ni 2p $_3$ / $_2$ peak centered at 855.0 eV) [28] and the ratio of NiAl $_2\text{O}_4$ decreases to 20%, indicating that the addition of $\beta\text{-Mo}_2\text{C}$ into Ni/Al sample enhances the interaction between $\beta\text{-Mo}_2\text{C}$ and Ni, and weakens the interaction between Ni with Al $_2\text{O}_3$, which inhibits the formation of NiAl $_2\text{O}_4$ spinel [26].

Correspondingly, the Mo 3d spectrum of the reduced Mo₂C-Ni/Al-2 catalyst suggested that there are four different forms of Mo species on the catalyst, including Mo₂C (Mo $3d_{5/2}$ peak centered at 228.1 eV), and Mo oxides identified as Mo⁴⁺ (Mo $3d_{5/2}$ of 228.7 eV), Mo⁵⁺ (Mo $3d_{5/2}$ of 231.1 eV), Mo⁶⁺ (Mo $3d_{5/2}$ of 232.4 eV) [29]. The existence of MoO_x may be attributed to the surface oxidation during XPS sample transfer.



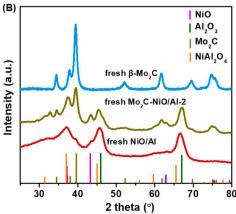


Fig. 2. (A) XRD patterns of reduced β-Mo₂C, Ni/Al and Mo₂C-Ni/Al-2 catalysts; (B) XRD patterns of fresh β-Mo₂C, NiO/Al and Mo₂C-NiO/Al-2 catalysts.

(9)

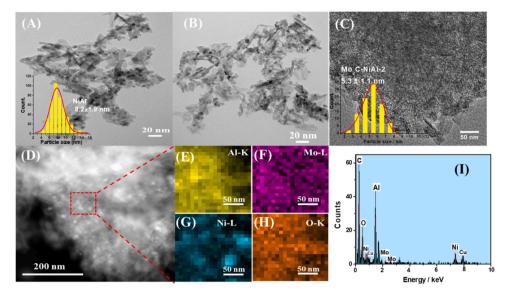


Fig. 3. Electron microscopy images of the reduced catalysts. (A-B) TEM images of the reduced Ni/Al catalyst; (C) TEM image of the reduced Mo_2C -Ni/Al-2 catalyst; (D) STEM image of the reduced Mo_2C -Ni/Al-2 catalyst and (E-H) the corresponding mapping with (I) EDX spectrum of the selected area marked in red box in (D). The Ni particle size distribution for Ni/Al and Mo_2C -Ni/Al-2 catalysts are inserted in (A) and (C), respectively.

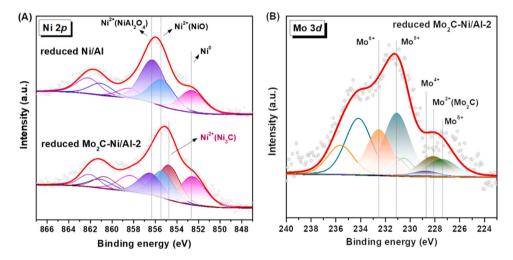


Fig. 4. (A) Ni 2p XPS spectra of the reduced Ni/Al and Mo₂C-Ni/Al-2 catalysts (The catalysts were activated by the gas of H_2 and CH_4/H_2 (15/85) at 500 °C for 1 h, respectively); (B) Mo 3d XPS spectrum of the reduced Mo₂C-Ni/Al-2 catalyst (The catalysts were activated by the gas of CH_4/H_2 (15/85) at 500 °C for 1 h).

Table 2

XPS-derived characteristics of Ni 2p and Mo 3d spectra over the reduced Ni/Al and Mo₂C-Ni/Al-2 catalysts.

Catalysts	sts Ni 2p _{3/2} (%)			Mo 3d _{5/2} (%)					
	Ni ⁰	Ni ⁺ (Ni ₃ C)	Ni ²⁺ (NiO)	Ni ²⁺ (NiAl ₂ O ₄)	$Mo^{\delta+}$ (0 $<$ δ $<$ 2)	Mo ²⁺ (Mo ₂ C)	Mo ⁴⁺	Mo ⁵⁺	Mo ⁶⁺
Ni/Al	23.5	_	28.7	47.9	_	_	-	_	-
Mo ₂ C-Ni/Al-2	27.8	28.9	23.2	20.1	13.0	14.6	3.30	40.7	28.4

There are $Mo^{\delta+}$ species (0 <8 < 2, Mo $3d_{5/2}$ of 227.5 eV) emerged besides $\beta\text{-Mo}_2\text{C}$ (228.1 eV). The above results indicate that after mixing with $\beta\text{-Mo}_2\text{C}$, Ni interacts with $\beta\text{-Mo}_2\text{C}$ to form Ni₃C motifs (corresponding to the Ni $2p_{3/2}$ peak centered at 855.0 eV), which reduces the coordination between Mo and C, thereby declines the valence of Mo in $\beta\text{-Mo}_2\text{C}$ to lower value of $0 < \delta < 2$. The similar results of Ni-C species between Ni and $\alpha\text{-Mo}_2\text{C}$ were reported by Ma et al. [30]. Such a strong interaction leads to redispersion of Ni over $\beta\text{-Mo}_2\text{C}$ and generates active Ni-Mo $_2\text{C}$ interface for DRM reaction.

 CO_2 -TPSR was employed here to study the activation of CO_2 over Mo_2 C-Ni/Al-2 catalyst, shown in Fig. 5. The consumption of CO_2 (m/

z=44) started at 453 °C and simultaneously accompanied with CO (m/z=28) formation (Fig. 5A), indicating that CO $_2$ could dissociate to generate CO even at 450 °C over Mo $_2$ C-Ni/Al-2 catalyst, which is consistent with our pervious result that β -Mo $_2$ C facilitates CO $_2$ activation and dissociation at low temperatures [20]. For the reference Ni/Al catalyst (Fig. 5B), no CO $_2$ consumption and CO formation were observed in the whole temperature range, suggesting CO $_2$ can be not dissociated over Ni/Al catalyst.

The Lissajous figures during the DBD discharge with different packing materials were shown in Fig. 6 at a constant input power of ca. 112 W. When quartz sands, Ni/Al and Mo_2C -Ni/Al-2 materials were

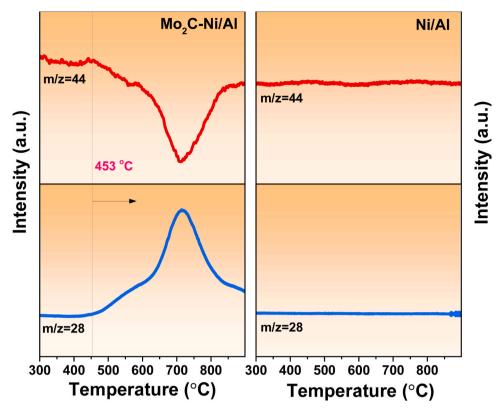


Fig. 5. CO_2 -TPSR profiles of the fresh Mo_2 C-Ni/Al-2 and Ni/Al catalysts with a heating rate of 10 °C/min from 50 °C to 900 °C in 10 vol% CO_2 /Ar flow (100 mL/min).

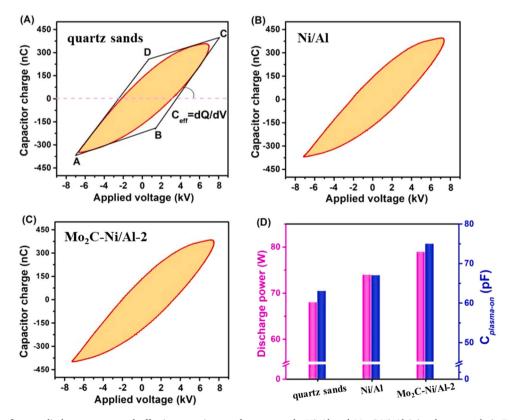


Fig. 6. Q-U Lissajous figures, discharge power and effective capacitance of quartz sands, Ni/Al and Mo_2 C-Ni/Al-2 in plasma-catalytic DRM reaction. Reaction conditions: discharge length = 10 mm, input power = 112 W, WHSV = 50,000 mL/g/h, CH₄/CO₂/Ar = 1/1/8, the temperature of catalytic bed was ca. 470 °C and there was no additional thermal input.

packed into the reactor, respectively, the shapes of Lissajous figures were almost the same, in form of oval, indicating that the predominant surface discharges occurred over all the materials. Furthermore, the effective capacitance of DBD (the slope of lines BC and AD in Fig. 6A) for the Mo₂C-Ni/Al-2 catalyst (75 pF) was highest among the three packing materials (quartz sands of 63 pF and Ni/Al of 67 pF) (Table 3). As a result, the discharge powers calculated from the areas of Lissajous plot decreased in the following sequence: Mo₂C-Ni/Al-2 (79 W) > Ni/Al (74 W) > quartz sands (68 W). Compared to the quartz sands, the catalysts with abundant metallic Ni species packed in the reactor were conductive, which contributed to the increase of discharge power [31]. Especially, in the case of the Mo₂C-Ni/Al-2 catalyst, the discharge power was further increased, indicating that packing β-Mo₂C material in the discharge region facilitated the charge accumulation, and thereby enhanced the discharge power [22]. Meanwhile, the density and amplitude of current filaments were stronger over Mo₂C-Ni/Al-2 than that of Ni/Al, suggesting that more discharge channels were generated on Mo₂C-Ni/Al-2 (Fig. S1). β-Mo₂C being one of transition metal carbides has good electrical and thermal conductivity [32-34], contributing to the enhanced charge transferring density.

3.2. DBD-only towards CH₄ and CO₂ activation without catalysts

To study the activation of CH₄ and CO₂ under DBD-only conditions, diluted CH₄ (1600 ppm CH₄ in Ar) or diluted CO₂ (1900 ppm CO₂ in Ar) was fed individually into the reactor (packed with quartz sands without catalysts) operating at different input powers (24 W, 34 W, 46 W) without external heating. As shown in Fig. 7A, the conversions of CO₂ increased from 40% to 50% with increasing input power. Comparatively, CH₄ conversions were much higher, ranging from 84% to 93%. This indicates that CH₄ is easily dissociated by DBD plasma as compared with CO2, which should be related to the fact that the C-H bond dissociation energy (4.5 eV) of CH₄ is lower than the C=O bond dissociation energy (5.5 eV) of CO₂ [35]. Fig. 7B showed the conversions of CH₄ and CO_2 when they were co-fed $(CH_4/CO_2/Ar = 1/1/2)$ under DBD-only condition. Compared to the conversion of CO2, the conversion of CH4 was much higher, being consistent with the above results. It is worthy to note that the conversion of CH4 rapidly decreased with time-on stream, and carbon deposition was detected on the inner surface of the quartz tube and inner electrode, indicating that the mismatch of CH₄ and CO₂ reaction rates led to the coke deposition when no catalyst was packed in DBD plasma. Accordingly, it is crucial to enhance CO2 activation by catalysis to match the rates of CH₄ and CO₂ dissociation.

3.3. Effect of input power to adjust the balanced rates for CH_4 and CO_2 conversion

When DBD was coupled with Mo_2C -Ni/Al-2 catalyst (the optimized Ni/Mo molar ratio of 2, Fig. S2), the effects of input power were investigated to tune the balanced conversion rates towards CH_4 and CO_2 , and the results were shown in Fig. 8. In Fig. 8A, it is clear to note that below 80 W, CH_4 and CO_2 conversions dropped with increasing input power; however, above 80 W, the conversions enhanced with rising the input power. Meanwhile, the discharge modes changed with increasing the input power as indicated by the Lissajous patterns

Table 3Summary of input powers, corresponding discharge powers and effective capacitances over three different packing materials in the plasma-assisted DRM reaction.

Packing materials	Input power (W)	Discharge power (W)	Effective capacitance (pF)
Quartz sands	112	68	63
Ni/Al	112	74	67
Mo ₂ C-Ni/Al-2	112	79	75

changing from a parallelogram shape below 80 W to an oval-like shape at higher input power, implicating an evolution from filamentary discharge to surface discharge and catalysis functioned above 80 W (Fig. 9). These results, in turn, help us to understand the opposite trends at 80 W being observed in Fig. 8A. The increased CH₄ and CO₂ conversions above 80 W, especially the conversion of CO₂ became even higher than that of CH₄ at 132 W, implied that the catalytic role of Mo₂C-Ni/Al-2 catalyst was obviously improved, which contributed to the increased CO₂ conversion. This is remarkable that the balanced CH₄ and CO₂ conversion rates are crucial to keep a stable performance for DRM reaction. When the input power is below 80 W, it is mostly a filamentary discharge with seldom contributions from catalysis (Fig. 9), being consistent with the higher CH₄ conversion rate than CO₂ under DBD-only condition. This led to the carbon deposition over the catalyst, and thereby the decreased conversions at 74 W.

For carbon products, with increasing the input power, the selectivity of CO increased from 45% to 88%, and the selectivity of C_2 (mainly ethane) and C_3 (propane) decreased from 18.7% to 1.7% and from 7.6% to 0.7%, respectively (Fig. 8B). The carbon balance was gradually increased from 69% to 91% when increasing the input power from 58 W to 124 W (Fig. S3), suggesting more coke deposited on the catalyst at lower input power, which was consistent with the decrease of activity at the input power of 74 W (below 80 W). Higher than this, the synergy between plasma and catalysis became significant and therefore the CH₄ and CO_2 conversions enhanced again.

3.4. Comparison of Ni/Al and Mo₂C-Ni/Al-2 catalysts for DBD-assisted DRM reaction

The catalytic performance of Ni/Al and Mo₂C-Ni/Al-2 catalysts was compared at input power of 112 W (without extra heating input) to illuminate the role of β -Mo₂C in plasma-assisted DRM reaction. As shown in Fig. 10, a blank experiment by packing quartz sands in the discharge zone was also performed. It showed quite low conversions (CH₄ conversion of \sim 15%, CO₂ conversion of \sim 6%). Comparatively, the plasma-catalytic system by packing Mo₂C-Ni/Al-2 catalyst enhanced the initial conversions of CH₄ and CO₂ to above 80%. For Ni/Al catalyst, the catalytic activity rapidly declined, and the conversions of CH₄ and CO₂ decreased from 75.4% to 51.6% and from 74.2% to 53.6% within 675 min of time on stream, respectively (Fig. 10A-B). It is clearly noted that the initial conversions of CH₄ and CO₂ for Mo₂C-Ni/Al-2 catalyst were higher (82.5% and 84.6%) compared with that of Ni/Al catalyst, and showed much stable performance within the tested hours. This suggests that the cooperation of β-Mo₂C with Ni/Al catalyst can markedly improve the catalytic conversions as well as stability towards plasma-catalytic DRM reaction. The enhanced conversions should be related to the improved Ni dispersion after β-Mo₂C mixing.

In addition to CO, C2 and C3 were also detected in the carbon products, including C₂H₄, C₂H₆, C₃H₆, C₃H₈ (Fig. S4). For the quartz sands packing, the selectivity of CO, C2 (C2H4, C2H6) and C3 (C3H6, C₃H₈) was 40%, 16.1% and 6.5%, respectively, and C₂H₆ was the dominant hydrocarbon product. The selectivity of CO over Ni/Al catalyst was obviously increased to 85%, whereas that of C2 and C3 was decreased to 2.5% and 0.9%, respectively, suggesting the selectivity of targeted products can be improved via combine DBD plasma with catalyst. The addition of β-Mo₂C further increased the selectivity of CO (89.5%), and the selectivity of C2 and C3 decreased to below 2% (Fig. 10C) over Mo₂C-Ni/Al-2 catalyst. Meanwhile, the selectivity of H₂ was 47.8% over quartz sands, 87.2% over Ni/Al catalyst and 92.7% over Mo₂C-Ni/Al-2 catalyst, respectively (Fig. 10D). The increase of selectivity to H2 was due to the suppression of C2 and C3 production over catalysts. The H₂/CO ratio in syngas over Ni/Al and Mo₂C-Ni/Al-2 catalysts was 1.07 and 1.03, respectively, which is an ideal feedstocks for the synthesis of oxygenates (e.g. acetic acid, dimethyl ether, oxoalcohols) [36]. Additionally, the carbon balance of Mo₂C-Ni/Al-2 catalyst was higher than that of Ni/Al (Fig. S6), implying that the former has

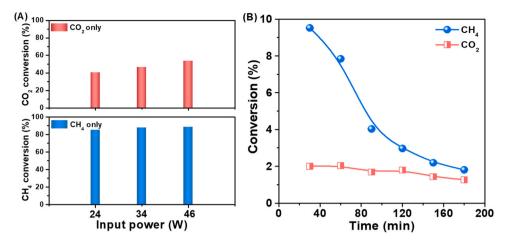


Fig. 7. (A) Conversions of CH_4 -only and CO_2 -only with different input powers under the pure DBD plasma condition without external heating (CH_4 -only condition: 1600 ppm CH_4 /Ar, F = 100 mL/min; CO_2 -only condition: 1900 ppm CO_2 /Ar, F = 100 mL/min). (B) Stability performance for DRM reaction under the pure DBD plasma condition (Reaction conditions: CH_4 / CO_2 /Ar = 1/1/2, input power = 45 W, F = 62 mL/min).

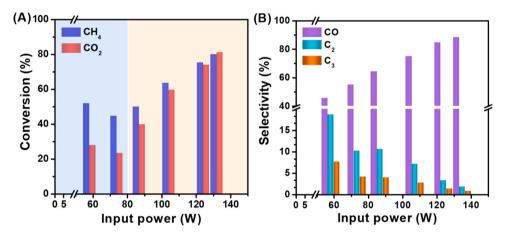


Fig. 8. (A) Catalytic performance and (B) carbon products distribution at different input powers over the Mo_2 C-Ni/Al-2 catalyst under plasma-catalysis condition. Reaction conditions: WHSV = 50,000 mL/g/h, discharge length = 10 mm, CH₄/CO₂/Ar = 1/1/8, the temperature of catalytic bed was ca.170–425 °C and there was no additional thermal input.

a better resistance of coke deposition during the plasma-catalytic DRM process.

Fig. 11 showed the influence of the catalysts on the energy efficiency of the plasma-assisted dry reforming of methane process under the kinetic region to exclude the external diffusion (Fig. S6). Clearly, compared to the plasma-only reaction, the plasma-catalytic coupling enhanced the energy efficiency due to the generation of the plasma-catalytic synergy effect. And in the plasma-catalytic DRM process, the use of Mo₂C-promoted catalyst (0.64 mmol/kJ) showed higher energy efficiency compared to the reaction over the Ni/Al catalyst (0.25 mmol/kJ). Table S2 presents a summary of catalytic performances and energy efficiencies over different DBD systems for the plasma-assisted DRM reaction. The higher energy efficiency was achieved when placing the Mo₂C-Ni/Al-2 catalyst in the plasma-catalytic reforming process.

3.5. Characterization of the spent catalysts

To understand the role of $\beta\text{-Mo}_2\text{C}$ in this plasma-catalysis coupling DRM reaction, the spent catalysts were characterized via XRD, TEM, O2-TPO and Raman spectra.

The XRD patterns of the spent catalysts were shown in Fig. 12. For the spent Ni/Al sample, the XRD patterns showed a sharp diffraction peak of graphite carbon ($2\theta=26.2^{\circ}$, JCPDS No. 26–1080), indicating that there is serious carbon deposition during the reaction. While for the

spent Mo_2C -Ni/Al-2 catalyst, the diffraction peak of the deposited carbon was quite weak, in accordance with its good catalytic stability in the DRM reaction. SEM images revealed that there were two types of carbon species deposited on the surface of the catalysts, including amorphous carbon and filamentous carbon (Fig. S7). which is in good accordance with XRD patterns of the carbon diffraction (Fig. 12).

O2-TPO experiments further supported the above conclusion, which was shown in Fig. 13A. It should be noted that only a trace amounts of CO were formed during the oxidation process (Fig. S8). The oxidation of deposited carbon generated overlapped CO₂ peaks ranging from 300 to 750 °C, being ascribed to the oxidation of amorphous carbon (ca. 500 °C), filamentous carbon (ca. 610-630 °C) and graphic carbon (ca. above 650 °C) [37-39]. Obviously, the amount of filamentous carbon over spent Ni/Al catalyst was much more than that of spent Mo₂C--Ni/Al-2 catalyst, which is consistent with XRD results (Fig. 12). It has been suggested that the filamentous carbon and graphitic carbon formed in the DRM reaction are inactive because of the relatively high oxidation temperature than amorphous one, which is the main reason of catalysts deactivation [38,40]. The quantitative analysis of coke deposition was shown in Fig. 13B. It is obvious that the total amount of carbon deposits was 8.8 mmol C/g_{cat} over the spent Ni/Al catalyst, which is ca. twice of that over the spent Mo₂C-Ni/Al-2 catalyst. It is worth noting that oxidation of β-Mo₂C itself produced CO₂ as well, corresponding to 0.8 mmol C/g_{cat}. Considering this contribution, the net amount of coke

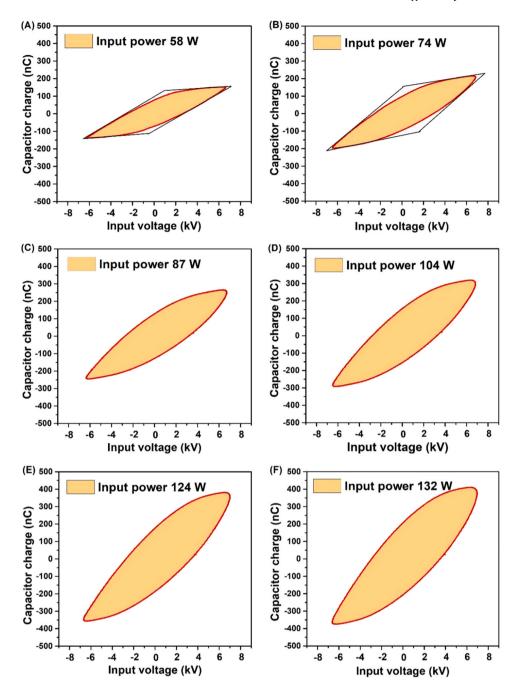


Fig. 9. Lissajous figures of the Mo₂C-Ni/Al-2 catalyst at different input powers under the plasma-catalytic condition. Conditions: WHSV = 50,000 mL/g/h, discharge length = 10 mm, CH₄/CO₂/Ar = 1/1/8, the temperature of catalytic bed was ca.170–425 °C and there was no additional thermal input.

deposits was ca. 3 times less over the spent Mo₂C-Ni/Al-2 catalyst than Ni/Al catalyst. Therefore, it can be illustrated that the addition of $\beta\text{-Mo}_2\text{C}$ is able to obviously suppress the coke generation owning to enhance activation of CO₂, and improve the stability performance on plasma-assisted DRM.

Raman spectra were performed to further study the structure of coke deposited on the spent catalysts (Fig. 13C). The relative intensity of G band (located at 1578 cm $^{-1}$ and was ascribed to the stretching mode of the sp 2 bond in ordered graphite) and D band (located at 1345 cm $^{-1}$ and was assigned to disordered carbon species) represents the graphitization of coke deposits, and the degree of graphitization enhanced with increasing the I_G/I_D ratio [41,42]. For the reduced Mo $_2$ C-Ni/Al-2 catalyst, Raman signal was not detected between 1000 and 3500 cm $^{-1}$. Fig. 13D showed that I_G/I_D ratio value for the spent Ni/Al catalyst (0.93)

was higher than that of the spent $Mo_2C\textsc{-Ni/Al-2}$ catalyst (0.83), heralding the degree of carbon crystallinity on spent Ni/Al was higher compared with that on spent Mo_2C-Ni/Al-2, and the carbon deposited on Ni/Al required higher temperature to eliminate, which was well agreement with the results of the O_2-TPO experiments. In a word, the introduction of $\beta\textsc{-Mo}_2C$ clearly decreased the crystallinity of deposited carbon formed and inhibited coke deposited on the catalysts, which was beneficial to improve the catalytic stability.

3.6. Discussion

3.6.1. Plasma-only dry reforming of CH₄ with CO₂

Non-thermal plasma (NTP) provides a promising alternative to thermal catalytic approach for the activation and conversion of the

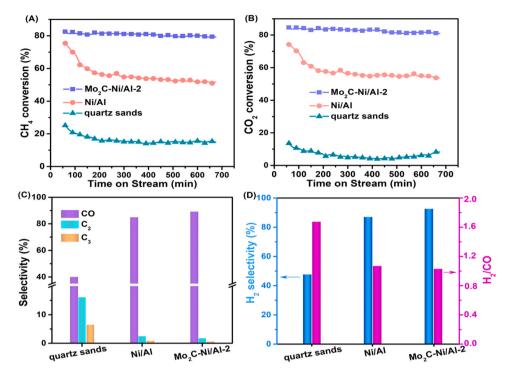


Fig. 10. Stability performance of the Mo₂C-Ni/ Al-2, Ni/Al and quartz sands (the blank experiment) in the DRM reaction under plasmacatalytic condition. (A) CH₄ conversion; (B) CO₂ conversion; (C) the selectivity of CO, C₂, C₃ products from the gas analysis at reaction time of 675 min; (D) the selectivity of H2 and H2/CO ratio from the gas analysis at reaction time of 675 min. Reaction conditions: discharge power = 112 W, length = 10 mm,input WHSV = 50,000 mL/g/h, $CH_4/CO_2/Ar = 1/1/$ 8, the temperature of catalytic bed was ca. 470 °C and there was no additional thermal input.

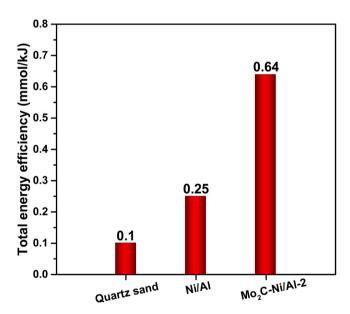


Fig. 11. Effect of different packing materials on the total energy efficiency for the plasma-catalytic DRM process, which were measured in the kinetic region. Reaction conditions: discharge length = 10 mm, input power = 112 W, WHSV = 1,750,000 mL/g/h, CH₄/CO₂/Ar = 3/3/2.

highly stable CH₄ and CO₂ molecules, which can generate numerous highly energetic electrons with a typical electron energy of 1–10 eV and maintain the overall gas temperature as low as room temperature. Recent simulation of plasma CH₄ conversion has shown that the electron-impact dissociation of CH₄ leads to 79% CH₃, 15% CH₂ and 5% CH radical formation, respectively [43,44]. In addition, experimental results revealed that direct CH₄ decomposition by electrons could also occur to generate H₂ and solid carbon [45]. And free recombination of reactive species formed by gas-phase electron impact results in the poor selectivity of carbon products, and the possible elementary reactions are listed as Eqs. (12)–(20) [13,46,47].

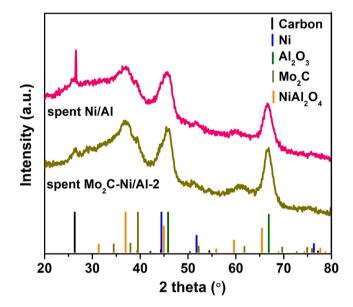


Fig. 12. XRD patterns of the spent Ni/Al and Mo₂C-Ni/Al-2 catalysts after stability tests for 675 min (Reaction conditions: WHSV = 50,000 mL/g/h, input power = 112 W).

$$CH_4^* + e \rightarrow CH_3^* + H^* + e$$
 (12)

$$CH_4^* + e \rightarrow CH_2^* + H_2 + e$$
 (13)

$$CH_4^* + e \rightarrow CH^* + H^* + H_2 + e$$
 (14)

$$CH^* + e \rightarrow C + H^* + e \tag{15}$$

$$CH_4^* + e \rightarrow C + 2H_2 + e$$
 (16)

$$CH^* + CH_4 \rightarrow C_2H_4 + H^*$$
 (17)

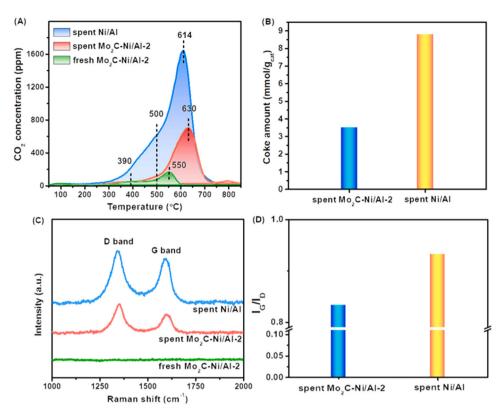


Fig. 13. (A) O_2 -TPO profiles of the fresh Mo_2 C-Ni/Al-2, spent Mo_2 C-Ni/Al-2 and spent Ni/Al catalysts; (B) Amount of coke over the spent catalysts from the O_2 -TPO analysis; (C) Raman spectra of the spent Ni/Al and Mo_2 C-Ni/Al-2 catalysts; (D) I_G/I_D ratio of the spent catalysts after stability tests. (Reaction conditions: WHSV = 50,000 mL/g/h, input power = 112 W, time on stream: 675 min).

$$CH_3^* + CH_3^* \rightarrow C_2H_6$$
 (18)

$$H^* + C_2H_6 \rightarrow C_2H_5^* + H_2 \tag{19}$$

$$CH_{3}^{*} + C_{2}H_{5}^{*} \rightarrow C_{3}H_{8}$$
 (20)

The symbol "*" represents the excited state.

This is in line with the experimental results shown in Fig. 10 (C), where there is a wide distribution of carbon products. The selectivity of CO, C_2 (C_2H_4 , C_2H_6) and C_3 (C_3H_6 , C_3H_8) in the effluent gas was 40%, 16.1% and 6.5%, respectively, and a low carbon balance of 65% was obtained.

For CO_2 conversion, CO_2 dissociation by electron impact vibrational excitation is the most effective pathway in non-thermal plasma and that up to 97% of the plasma energy can be transferred from electrons to vibrational excitation of CO_2 [48]. The electron impact dissociation of vibrationally excited CO_2 species was the most significant channel to generate CO product in the gas-phase (Eqs. (21) and (22)) [49].

$$CO_2 + e \rightarrow CO_2^* + e \tag{21}$$

$$CO_2^* + e \rightarrow CO + O + e$$
 (22)

Owing to the fact that C-H bond dissociation energy (4.5 eV) of CH₄ is lower than C=O bond dissociation energy (5.5 eV) of CO₂, and the cross sections of CH₄ for electron impact excitation is higher than that of CO₂ at 10–1000 eV [50,51], it is reasonable to believe that more reaction channels exist for CH₄ conversion as compared to CO₂ dissociation under plasma-only conditions. This has been clearly shown in Fig. 7, where CH₄ conversions are greater than CO₂ conversions at various input powers. And the mismatch of CH₄ and CO₂ conversion rates easily leads to carbon deposition and rapid deactivation.

3.6.2. Plasma-catalytic dry reforming of CH_4 with CO_2

The combination of DBD with the catalysts significantly enhanced

the CH₄ & CO₂ conversions and the production of syngas (Fig. 10), indicating the existence of plasma-assisted surface reactions in addition to the gas phase reactions. Compared to the plasma reaction without a catalyst, the presence of the catalyst in the plasma-catalytic DRM reaction induced the transition of the discharge mode, implicating an evolution from filamentary discharge to surface discharge. This phenomenon has been clear shown in Fig. 6 and similar findings were also reported in previous works [31,52]. In the hybrid plasma-catalytic process, the plasma can enhance the activation of gas phase CH₄ & CO₂ and produce large amount of chemically reactive species including radicals, excited atoms, ions and molecules such as CO₂(v), CO*, CH₃*, CH2*, CH*, H*, and O* radicals. These energetic species are capable of initiating a range of gas phase and surface reactions. Another significant advantage of coupling a catalyst with a plasma system comes from the enhanced adsorption, namely, plasma-excited radicals in the boundary layer near the catalyst surfaces can be adsorbed directly, which may require a much lower energy to overcome energy barriers [53]. As a result, the reactions can take place between species adsorbed on the catalytic surface with either other adsorbed species or gas phase species near the catalyst surface. Clearly, more reaction channels for the DRM process could be initiated when placing the catalysts in the plasma, which significantly enhance the CH₄ & CO₂ conversions and the yield of products in the plasma-catalytic process.

The distinct catalytic performances between Ni/Al and Mo₂C-Ni/Al catalysts were discussed here to understand the catalytic functions of Ni and Mo₂C, respectively. As shown in Fig. 10, the conversions of CH₄ and CO₂ for Mo₂C-Ni/Al-2 catalyst were higher (82.5% and 84.6%) compared with that of Ni/Al catalyst. A re-dispersion of Ni nanoparticles (8.2 nm \rightarrow 5.3 nm) has been observed over the Mo₂C-Ni/Al-2 catalyst due to the strong interaction between Ni and Mo₂C. Ni nanoparticles with a smaller size favor the activation of CH₄ and CO₂ at higher rates, being consistent with other literatures [15,54]. As shown in Fig. 5, the addition of molybdenum carbide species can effectively promote the

adsorption and dissociation of CO_2 . And therefore the $\mathrm{Mo}_2\mathrm{C-Ni/Al-2}$ catalyst showed better stability compared with Ni/Al reference. A bifunctional catalysis model can be reasonably established that the smaller Ni nanoparticle promotes the activation of CH_4 and the $\mathrm{Mo}_2\mathrm{C}$ facilitates CO_2 dissociation, achieving a matching rate of CH_4 activation and CO_2 dissociation via proper Ni/Mo molar ratio, and thereby a stable performance was maintained over the $\mathrm{Mo}_2\mathrm{C-Ni/Al-2}$ catalyst. The characterization of the spent catalysts fully confirmed the above conclusions and the amount of coke deposited on the spent Ni/Al catalyst was obviously higher than that on $\mathrm{Mo}_2\mathrm{C-Ni/Al-2}$ catalyst.

4. Conclusions

Non-thermal plasma (NTP) coupled with catalysis enables the dry reforming of methane (DRM) reaction to occur without external heating, while the faster rate of CH₄ conversion than that of CO₂ brings the issues of coke deposition. Herein, β-Mo₂C was employed as an effective component to activate CO2 and Mo2C-Ni/Al series catalysts have been fabricated via mechanical mixing method with the optimal molar ratio of Ni/Mo (2/1) being used for the plasma-catalytic DRM reaction. The catalytic function of Mo₂C-Ni/Al-2 catalyst enhanced with higher input powers, a matching conversion rate of CH₄ with that of CO₂ was obtained at the discharge power of 79 W, with CH₄ and CO₂ conversions higher than 80%, being kept stable during the tested hours without any extra-thermal input. The crucial roles of β-Mo₂C additives in the plasmaassisted catalysis of DRM reaction were revealed in terms of facilitating the charge deposition, re-dispersion of Ni NPs over β-Mo₂C and activation of CO₂. Benefiting both from CO₂ dissociation catalyzed by β-Mo₂C and the better Ni dispersion to active CH₄, the Mo₂C-Ni/Al₂O₃ catalyst exhibited much better activity and stability as compared with the undoped Ni/Al₂O₃ catalyst.

CRediT authorship contribution statement

Yanan Diao: Investigation, Methodology, Data curation, Writing — original draft, Software, Writing — review & editing. Xiao Zhang: Data curation, Methodology, Software, Writing — review & editing. Yang Liu: Data curation, Writing — review & editing. Bingbing Chen: Data curation, Writing — review & editing. Guohao Wu: Writing — review & editing. Chuan Shi: Writing — review & editing, Funding acquisition, Supervision, Project administration.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2021.120779.

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